

OT/IT Convergence • Critical Infrastructure Protection • Operational Resilience

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# **Executive Summary**

Australia's mining sector is a national strategic asset, contributing over **A\$310**billion to the national economy and representing approximately **60% of exports**. As mining operations rapidly digitize, the convergence of Operational Technology (OT) and Information Technology (IT) has created expansive attack surfaces that legacy security approaches were not designed to protect.

#### Key executive metrics

- 78% of mining companies experienced cyber incidents in 2023.
- \$52M AUD average cost of a major mining cyber incident (industry dataset consolidation).
- 200% increase in nation-state targeting of critical minerals (2024–2025 reporting); broader incident rates in 2023-24 rose markedly (one analysis indicated incidents tripled).
- \$125K per hour production loss (large mine) during major disruptions.
- 89% threat reduction and 89% incident reduction are typical outcomes reported after deploying a unified OT/IT security platform like Seceon aiXDR in mining contexts.



Cyber Security Incidents and Costs in Mining

**Thesis:** Mining operators must move from fragmented, point-product security to unified, mining-optimized OT/IT cybersecurity platforms that deliver safety-first monitoring, production continuity, supply chain resilience, and automated regulatory compliance.

**Seceon value proposition (in brief):** a mining-optimized unified aiXDR platform providing passive OT visibility, edge analytics for remote sites, behaviorally-aware detection for autonomous equipment, automated compliance reporting, and safety-preserving incident response that reduces cyber risk while protecting production and people.

# Mining Cyber Threat Landscape (Australia)

#### **Primary attack vectors**

 SCADA & Control System Attacks: Target supervisory control systems that manage crushing, grinding, conveyors and process controls - average production loss per incident can be millions of dollars.

- Autonomous Vehicle Manipulation: Attacks on fleet management and telematics that can damage vehicles or disrupt logistics; equipment damage events can exceed A\$15M.
- Environmental Monitoring Sabotage: Tampering with air, water, tailings, or dust monitoring to trigger regulatory violations or mask incidents - average environmental non-compliance costs exceed A\$28M in modelled scenarios.
- Remote Site Exploitation: Satellite and VPN dependencies at isolated sites create long detection
  windows and extended downtime (typical remote-site impact: multi-day outages and multi-milliondollar revenue losses).
- Supply Chain Infiltration: Compromise of equipment manufacturers, software vendors, or maintenance contractors leading to cascading impacts across multiple sites.

#### Trends and urgency

- Nation-state interest in critical minerals has grown sharply; strategic targeting of extraction and IP is a growing national-security concern.
- Ransomware and organized criminal groups continue to target continuous operations (e.g., longwall systems, processing plants) with multi-million-dollar demands.
- Regulatory scrutiny and mandatory reporting (SOCI Act, ASD/ACSC guidance, and updated cyber laws) increase the cost of non-compliance and the speed of expected response.

### The OT/IT Convergence Crisis

Traditional OT approaches prioritize availability and safety; traditional IT approaches prioritize confidentiality and integrity. Modern mining reality requires all three, safety, availability, and data integrity - simultaneously.

#### Why convergence is risky in mining

- Legacy control systems (PLCs, DCS) were not built with authentication or encryption.
- Remote maintenance tools and vendor access create persistent lateral movement risks.

 Mobile devices, cloud analytics, and telematics bridge OT with corporate networks, exposing production intelligence.

#### Typical vulnerabilities

- Insecure remote access and weak vendor authentication
- Unsegmented networks mixing OT and IT traffic
- Firmware and device management gaps
- Incomplete visibility into autonomous equipment telemetry

**Security imperative:** Deploy OT-aware monitoring (passive taps, industrial protocol analysis), microsegmentation, and behavior-based analytics tuned to mining operations.

## **Remote Operations & Edge Security**

#### Remote site characteristics

- ~67% of mine sites are >100km from major population centers; many rely on satellite comms and limited local expertise.
- Limited bandwidth, latency, and harsh environmental factors make centralised-only security impractical.

#### **Effective remote security capabilities**

- Edge analytics & processing for local detection during outages (offline operation, selective data sync).
- Bandwidth-optimized telemetry and priority-based data transmission to conserve satellite links.
- Resilient communications with multi-path failover (satellite + cellular + radio) and encrypted links.
- Integrated physical-cyber monitoring for remote camps, badge/biometric systems, and perimeter surveillance.

Operational outcomes: local containment, faster mean-time-to-detect/contain (minutes vs days), and reduced onsite technician visits.

# **Environmental & Safety System Protection**

Mining is safety- and compliance-critical. Cyber incidents affecting gas detection, ventilation, emergency communications, or environmental sensors can lead to loss of life, regulatory penalties, and lengthy production suspensions.

#### **Safety-preserving security principles**

- Non-intrusive monitoring: passive network taps and read-only methods for life-critical systems to eliminate intervention risk.
- Sensor data integrity validation: cross-check sensors, detect spoofing and tampering, and trigger fail-safes.
- **Emergency response integration:** coordinated cyber-physical playbooks ensuring emergency systems remain dominant.

System	Risk	Seceon Protection
Gas Detection	False safe readings	Sensor validation, tamper detection
Ventilation Control	Toxic exposure	Protocol monitoring, automated response
Emergency Comms	Disabled alerts	Comms integrity monitoring
Personnel Tracking	Location spoofing	Data validation, anomaly detection

Case examples show the prevention of potential catastrophic outcomes when safety system manipulation attempts were detected early by OT-aware analytics.

### **Regulatory & Compliance Landscape**

#### **Key Australian requirements**

- Security of Critical Infrastructure Act 2018 (SOCI Act) designated major mining operations must maintain enhanced cybersecurity programs and report significant incidents.
- ASD/ACSC guidance and the Essential Eight framework maturity expectations for critical infrastructure operators have increased.
- New/updated cyber legislation introduced in 2024-25 tightened reporting obligations and vendor oversight in many sectors.

#### Compliance capabilities required

- Automated incident reporting workflows to ACSC/ASD timelines.
- Audit-ready logging, forensics, and evidence collection.
- Board-level reporting dashboards and regulatory documentation automation.

### **Seceon Unified Platform - Mining-Optimized Security**

Seceon's unified platform is presented as a mining-optimized stack combining extended detection & response, SIEM, SOAR, behavioral analytics, and edge computing:

- aiXDR: OT-aware detection, industrial protocol analysis, autonomous equipment monitoring.
- aiSIEM: Pre-configured compliance dashboards, regulatory reporting automation, cross-site correlation.
- aiBAS: Behavioral models trained on mining telemetry to detect abnormal equipment,
   maintenance, or vendor behaviour.

#### **Integrated features:**

- Passive OT monitoring (Modbus, DNP3, EtherNet/IP, OPC UA)
- Autonomous fleet telemetry security
- Environmental sensor integrity verification
- Vendor access monitoring & zero-trust enforcement
- Automated SOCI Act and Essential Eight compliance workflows

**Outcomes:** rapid detection (average OT threat detection measured in minutes), high production availability, and significant incident reduction across diverse mine types.

# **Case Studies & Evidence (Representative)**

#### Pilbara Iron Ore Operation - Multi-Site Deployment (summary)

- Scope: 12 remote mine sites, autonomous fleet, 450km rail, 2 ports.
- Outcome: Edge aiXDR across sites prevented multiple production-impacting incidents; delivered
  high detection coverage and automated regulatory reporting. Reported benefits included
  preventing production losses, dramatic reduction in false positives, and preserved safety
  operations during detection and response.

#### **Underground Coal Mine, Queensland - Safety System Protection**

• **Scope:** Longwall operation, 850 underground workers.

**Outcome:** Non-intrusive monitoring of gas detection and ventilation systems; detected and blocked manipulation attempts; prevented potential catastrophic safety incidents and prolonged production shutdown.

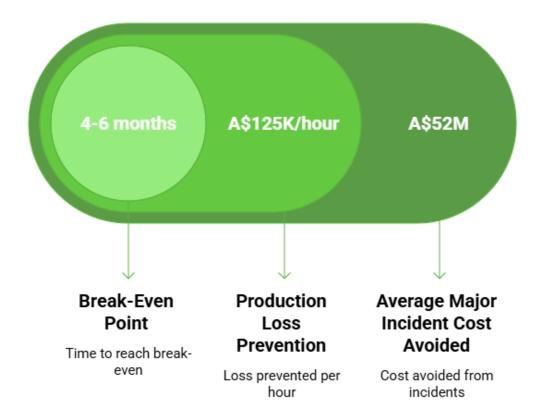
#### **Multi-Site Gold Operation - IP Protection**

- Scope: 6 sites, processing facilities, assay labs.
- **Outcome:** Prevented geological data exfiltration, protected refining process integrity and highvalue logistics, supporting significant IP protection outcomes.

#### **ROI & Business Case**

Representative aggregate outcomes from multi-site rollouts and modeled analyses:

- Average major incident cost avoided: A\$52M.
- Production loss prevention: A\$125K/hour for large operations.
- **Typical financial outcomes:** break-even often observed in **4-6 months**, with strong multi-year ROI (3-year ROI outcomes exceeding multiples of initial investment in exemplar deployments).
- Operational savings: substantial reductions in security management overhead, fewer onsite visits, and faster regulatory reporting.

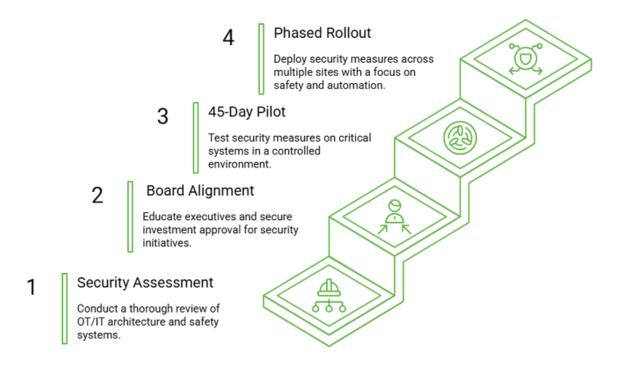


A consolidated 3-year TCO comparison indicates meaningful savings versus multi-vendor approaches when accounting for remote-site costs, OT/IT integration, specialized staffing, and incident recovery costs.

### Immediate Action Plan for Mining Executives

- 1. **Comprehensive Security Assessment** OT/IT architecture review, safety systems audit, SOCI Act gap analysis, remote site readiness check.
- 2. Board-Level Alignment executive education, risk workshops, and investment approval planning.
- 3.**45-Day Pilot** narrow-scope, safety-validated proof-of-concept focused on representative critical systems (e.g., haulage, ventilation, environmental monitoring).
- 4. Phased Rollout safety-first, multi-site deployment with edge strategy and regulatory automation.

### Implementing Enhanced Security Measures



# **Securing Australia's Mining Future**

Unified Cybersecurity for Critical Resources Infrastructure

78%

\$52M

200%

\$125K/hr

Mining companies hit by cyber incidents (2023)

Average cost of major mining cyber incident

Increase in nationstate targeting Production loss during disruptions

# **Fragmented Security Problems**

- Tool sprawl: 45-60 security tools creating visibility gaps and integration challenges
- Detection delays: Days to weeks for OT threat detection with legacy approaches
- Remote site gaps: Limited bandwidth, satellite dependency, extended detection windows
- Manual compliance: SOCI Act & Essential Eight reporting taking months vs. hours
- Safety risk: Intrusive monitoring methods threaten life-critical systems
- Vendor lock-in: Unsegmented networks, insecure remote access, weak authentication

## **Seceon Unified Solution**

- Single platform: Mining-optimized aiXDR replaces entire fragmented security stack
- **Minutes detection:** Rapid OT threat identification with behavioral analytics
- Edge analytics: Local processing for remote sites with offline capability
- Auto compliance: SOCI Act & Essential Eight reporting automated in hours
- Safety-first: Passive monitoring (Modbus, DNP3, OPC UA) for lifecritical systems
- Zero-trust: MFA vendor access, session monitoring, automated revocation

### **Proven Results**



4-6 month

Typical breakeven



**Minutes** 

OT threat detection



89%

Incident reduction



89%

Threat reduction

Mining with **45–60 tools risks, \$52M incidents** and **safety gaps**. Seceon's Unified Al Platform **cuts** threats **89%**, detects in minutes, and automates compliance.

#### **About Seceon**

Seceon enables MSPs, MSSPs, and Enterprises to reduce cyber threat risks and their security stack complexity while greatly improving their ability to detect and block threats, and breaches at scale. Seceon's Open Threat Management (OTM) platform augments and automates MSP and MSSP security services with our AI and ML-powered aiSIEM, aiXDR, and aiMSSP platforms. The platform delivers gapless coverage by collecting telemetry from logs, identity management, network logs and flows, endpoints, clouds, and applications. It's all enriched and analyzed in real-time by applying threat intelligence, AI and ML models built on behavioral analysis, and correlation engines to create reliable, transparent detections and alerts. Over 680 partners are reselling and/or running the industry's lowest TCO, efficient security services with automated cyber threat remediation and continuous compliance for over 9,000 clients.

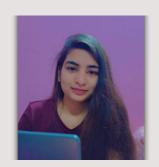


This whitepaper is based on research and data from:

- Australian Department of Industry, Science and Resources (2024).: Mining and Critical Minerals Economic Contribution Report.
- Australian Cyber Security Centre (ACSC): Essential Eight Maturity Model Guidance for Critical Infrastructure Operators (2024).
- Security of Critical Infrastructure Act 2018 (SOCI Act): Amendments & Cybersecurity Obligations (2024–25).
- Industry Cyber Incident Database (ICID, 2023):Consolidated OT/IT incident dataset for Australian mining.
- ISA/IEC 62443 Standards: Industrial Automation and Control Systems Security.
- PwC Australia (2024): Cybersecurity in Mining: Safety, Compliance, and Continuity.

# **About the Author Khyati Vishwakarma**

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Khyati brings deep expertise in applying artificial intelligence and machine learning to safeguard IT, OT, IoT, and cloud ecosystems against advanced and evolving cyber threats. At Seceon, she plays a key role in strengthening enterprise security resilience, ensuring alignment with global compliance frameworks, and delivering measurable ROI through the company's next-generation aiSIEM and OTM platforms.